Declaration of Compliance



For aluminum food contact articles - Board/Alu

Plus Pack item no.	Description	Intended for:	
0832540000	LID.CARDBOARD/ALU.50PCS/BAG	Aqueous foods	Yes
Customer Reference	- 0832540000 / ML: 105809	Acidic foods	No
Appearance	-	Alcoholic foods	Yes
Filling/Treatment		Fatty foods	Yes
Temperature	Max. 100 ℃	Dry foods	Yes
Time	Up to 1 hour	Use in conventional oven	No
Storage after filling		Use in microwave	No
Temperature	-40 to +40 ℃	Freezing	Yes
Combination of materials: (outside to inside)	Cardboard – Alu		
Restrictions:	No strong acidic or salty foodstuffs.		
Inventory storage	- 5-25 ℃ - Max. 70 % RH		

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- o Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Commission regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product.

Migration tests:

1 h at 100 ℃ followed by 10 days at 40 ℃ in water

1 h at 100 ℃ followed by 10 days at 40 ℃ in 10% Ethanol

6 h at 60 °C followed by 10 days at 40 °C in Olive Oil

No SML's present

Dual use additives that might be present	NA
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Fax direktion:

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Content of BPA	NA

International material recycling symbol:



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense, 2015-02-18

Quality & Process Manager

Energivej 40 - Postbox 151 - DK-5260 Odense S Tel. +45 65 50 60 00 - Fax +45 65 50 60 20